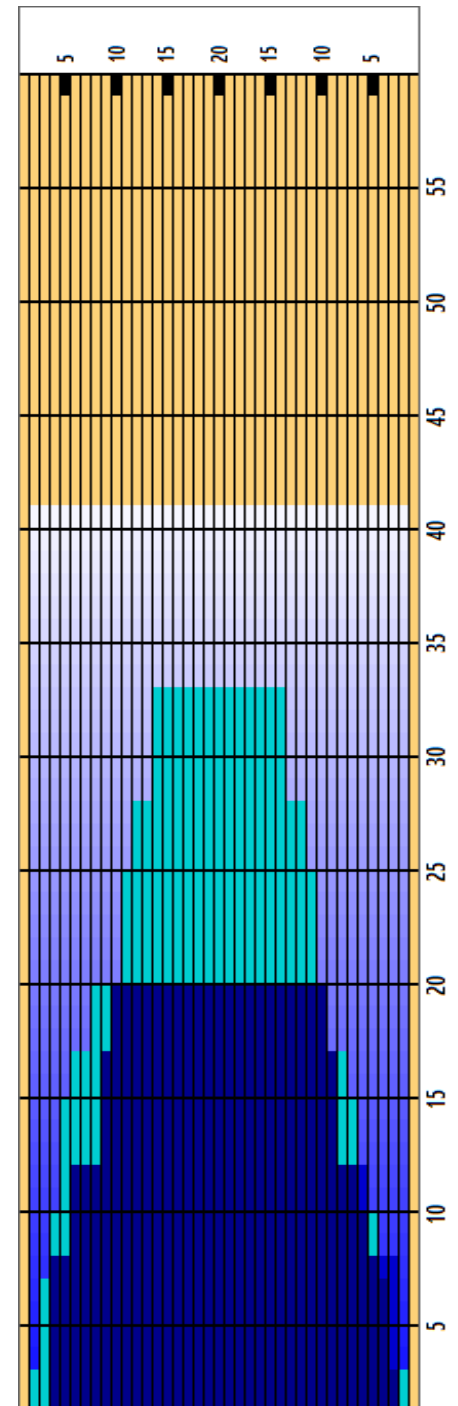


Oil Pattern Distance	41	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	19.345 mL	Reverse Oil Total	7.49 mL	Volume Oil Total	26.835 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	14	A	111	0.0	3.9	3.9	5550
2	3L	4R	2	50	14	A	68	3.9	7.8	3.9	3400
3	4L	5R	1	50	18	A	32	7.8	10.3	2.5	1600
4	5L	7R	2	50	18	A	58	10.3	15.4	5.1	2900
5	6L	8R	1	45	18	A	27	15.4	17.9	2.5	1215
6	8L	10R	1	45	18	A	23	17.9	20.4	2.5	1035
7	11L	11R	2	45	18	A	38	20.4	25.5	5.1	1710
8	12L	12R	1	45	18	A	17	25.5	28.0	2.5	765
9	14L	14R	2	45	18	A	26	28.0	33.1	5.1	1170
10	2L	2R	0	50	22	A	0	33.1	41.0	7.9	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	41.0	20.0	-21.0	0
2	10L	10R	1	50	22	B	21	20.0	16.9	-3.1	1050
3	9L	9R	2	50	18	B	46	16.9	11.8	-5.1	2300
4	6L	6R	2	45	14	B	58	11.8	7.9	-3.9	2610
5	4L	3R	1	45	14	B	34	7.9	6.0	-1.9	1530
6	3L	2R	0	50	10	B	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.27	1.28	1.02	1.02	1.31	2.77

